

ULTRASONIC CLEANING CHEMICAL

Descale

Removes oxides, rust and heat scale in ultrasonic and immersion applications.

PRODUCT OVERVIEW

For use in Ultrasonic and Immersion cleaning applications for removing oxides, rust and heat scale, welding flux and splatter from metals

PHYSICAL & CHEMICAL PROPERTIES

Form	Clear Liquid
Colour	Clear Colourless
Odour	Slight Odour
pH (concentrate)	<1
Flammability	—

Typical values only — consult the SDS and specification sheet for lot-specific data.

COMPOSITION

Chemical entity	CAS No.	Proportion
Phosphoric acid	7664-38-2	>=30 to <60 %
Ingredients determined to be non-hazardous	—	Balance to 100 %

APPLICATION & USE

Dose (v/v)
5–20%. The trial sets your exact process values; the TDS governs.

Operating temperature
40–60 °C — the substrate sets its own ceiling; run at the lower of chemistry and substrate limits.

Application method
Heated ultrasonic immersion or soak as appropriate. Rinse thoroughly after cleaning; verify concentration on schedule per the check method.

Material compatibility	
Steels	Safe in prescribed use
Stainless	Safe in prescribed use
Brass & copper	Safe in prescribed use
Zinc	Do not use
Plated finishes	Do not use
Soft alloys — confirm	Do not use

HANDLING & STORAGE

Handling
Avoid eye and skin contact; avoid inhalation of vapour, mist or aerosols. Use with adequate ventilation. Do not eat, drink or smoke during use.

Storage
Store cool, dry and ventilated, out of direct sunlight, away from foodstuffs, ignition sources and incompatible materials. Keep containers upright and closed; check regularly for leaks.

PERSONAL PROTECTIVE EQUIPMENT (PPE)

PPE is required when handling concentrate. Chemical-resistant gloves recommended. Ensure eyewash facilities are accessible at the workstation.

- Chemical Goggles
- Chemical-Resistant Gloves
- Protective Clothing
- Adequate Ventilation

STABILITY & REACTIVITY

Incompatible materials	Oxidising agents.
------------------------	-------------------

TRANSPORT & REGULATORY

Road & rail (AU/NZ)	Classified as Dangerous Goods (ADG / NZS5433).
UN number	1805

DG class	8
Packing group	III
GHS classification	Corrosive to Metals - Category 1; Skin Corrosion/Irritation - Category 1B; Eye Damage/Irritation - Category 1 — Signal word: DANGER

SUPPLY & EMERGENCY

Supplied by	Misonics — misonics.com.au · sales@misonics.com.au
Emergency	Poisons Information Centre: 131 126 (AU) / 0800 764 766 (NZ)
Safety Data Sheet	The SDS is the governing safety document — download it from the product page and hold it in your chemical register.